

# Airmatic

## AIR LINE LUBRICATORS

MODEL : A 606 - Polycarbonate Bowl  
A 607 - Metal Bowl

### TEMPERATURE AND PRESSURE RATING

MODEL	BOWL	MAX. PRESSURE	MAX. TEMP
606	Poly.	12	50° C
607	Metal	18	70° C

**WARNING :** Never use these polycarbonate plastic bowls on air supplied by a compressor lubricated with synthetic oils or oils containing phosphate esters or chlorinated hydrocarbons. They can carry over into the air distribution system and chemically attack and possibly rupture the bowls. On these applications use a metal bowl. Also do not expose these polycarbonate plastic bowl to materials such as carbon tetrachloride, trichloroethylene, acetone, paint thinner cleaning fluids, or other harmful materials, for they too will craze and/or rupture the bowl. If materials harmful to polycarbonate are present either outside or inside the bowl, use a metal bowl.

### INSTALLATION, OPERATING AND MAINTENANCE INSTRUCTIONS

#### INSTALLATION

Before installing, blow-out pipe line to remove scale and other foreign matter. This unit has DRYSEAL pipe threads, use pipe compound or type sparingly to male threads only. Install lubricator with bowl vertical in pipe line so that air will flow in direction indicated on lubricator body. Install as near as possible to equipment lubricated. To assure trouble-free performance a filter should be installed upstream of the lubricator.

#### LUBRICANT

For average conditions, the use of a high quality SAE 10 (S.U.V. 150-200 SEC. @ 38° C) oil is recommended. Other lubricating oils as specified by the maker of the equipment to be lubricated may be used if not heavier than SAE 40 (S.U.E. 800 SEC. @ 38° C), Caution : Do not use oils that are not compatible with polycarbonate plastic. See above warning.

#### NOTE :

The oil and its container must be clean as dirt will clog the lubricator necessitating shut-down and cleaning.

#### FILLING

Depressurize by slowly removing fill plug and fill to within 1/4" of top of bowl using correct oil. Reassembly fill plug correctly.

SEE OTHER SIDE FOR REPLACEMENT PARTS LIST.

#### OPERATION

The red knob is factory set so that when turned to zero (0) no oil is delivered to the venturi for atomization and equipment is not being lubricated. Turn on the air to start flow and set knob to obtain the desired drops per minute-visible through the sight glass. As a start one drop per minute is suggested, correct lubrication being a matter of experience and demand. Clockwise rotation of knob decreases oil feed rate. To check lubrication, hold the thumbnail or a mirror near the equipment exhaust, a heavy film indicates over-lubrication and the drops per minute should be reduced by turning knob to a lower setting.

#### MAINTENANCE

If both air and oil are kept clean and the oil level never allowed below end of tube in the bowl, the lubricator should provide long periods of unattended service. Cessation of oil dripping through the sight glass, irrespective of knob adjustment is an indication that cleaning is necessary.

#### CLEANING

To clean, it is not necessary to remove lubricator from the line. Depressurize and disassemble using drawing on reverse side as a guide. In most instances, cleaning is needed only in the oil metering area. Pull off adjusting knob, unscrew retainer, remove needle valve and clean parts with methanol-making sure hole in seat is clear. Blow-out lubricator body with compressed air before reassembly. CLEAN PLASTIC BOWL WITH HOUSEHOLD SOAP WATER ONLY.

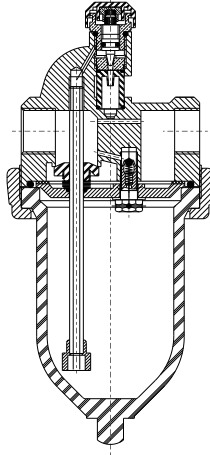
## AIR PROCESSING PRODUCTS

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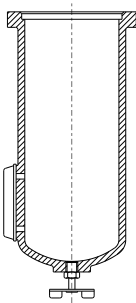


# MODEL - A 606/A607 REPLACEMENT PARTS ORDER BY SIZE AND KIT NUMBER



CONSISTS OF PART NAME	KIT NAME	KIT No.	
		G1/4-G1/2	G3/4 to G2
Bowl 'O' Ring + Sight Glass 'O' Rings + Needle 'O' Ring + Needle Body 'O' Ring + Pressure Plate Gasket + Fill Plug 'O' Ring	Service Rubber Kit	SL-O	SLA-O
Bowl w/out Drain Cock	Bowl Replacement Kit * Plastic Metal	SLA-12W SFA-03	SFLB-08W SFLB-09
Needle Valve Body 'O' Ring + Needle and Needle 'O' Ring	Needle Valve Assy Kit	SLA-06	
Fill Plugs with 'O' Rings	Fill Plug Kit	DSL-023	

\* STANDARD



## METAL BOWL ORDER BY : SIZE AND KIT NUMBER

PART NAME	KIT NAME	KIT Nos.	
		G1/4 - G1/2	G3/4 - G2
Bowl with Sight Glass & Drain Cock	Bowl Kit with Sight Glass	SFA-03 SG	SFLB-09 SG
Sight Glass Assy. 'O' Ring and screws	Sight Glass Repair Kit	SFLB-09A	